**ALWAYS WEAR APPROPRIATE PPE WHEN USING THIS MACHINE**

**SAFETY FOR THIS MACHINE:**

* DO NOT operate while under the influence of drugs, alcohol, or medication
* SECURE any loose fitting jewelry or clothing, tie back long hair - they can get caught in moving parts
* DO NOT wear flammable clothing. Avoid permanent press and nylon clothing because of the difficulty of putting out their fire
* DO NOT TOUCH LIVE ELECTRICAL PARTS
* DO NOT adjust voltage range or voltage switch while operating the welder
* DO NOT WELD NEAR FLAMMABLE MATERIALS
* DO NOT WELD ON DRUMS, TANKS, OR ANY CLOSED CONTAINER IF IT CONTAINED FLAMMABLE MATERIAL
* DO NOT weld on containers or hollow castings which do not have vents
* NEVER weld without adequate ventilation
* DO NOT pick up hot objects. Assume that every metal objet around a weld bead or cut line is hot
* DO NOT leave the electrode in contact with a metal table top or any grounded surface while the machine is on
* DO NOT look at the welding arc without adequate eye protection
* DO NOT strike an arc without checking the area to be certain that bystanders are protected by PPE
* USE welding screens where necessary, to prevent injury to bystanders
* REFER to instruction manual for further information (see instructor)

